

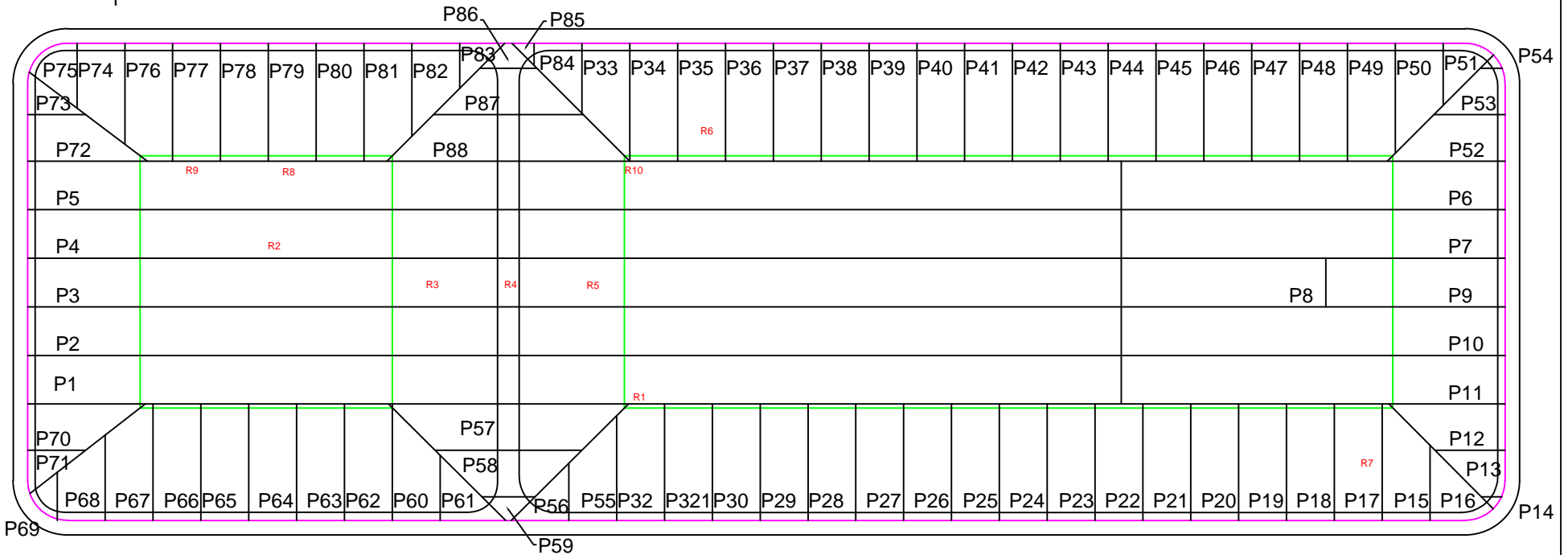
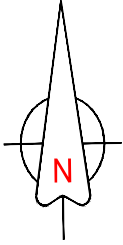


L4030

**OAKLAND COLONY
DOMESTIC LAGOON QAQC**

CARROLL, MB

COMPLETED 7-OCT-14



LEGEND:

- TOE
- ANCHOR TRENCH LIMIT

EXTRUSION DETAIL R1 TO R10



Report any discrepancies to Titan Environmental Containment Ltd.
 Do not scale dimensions from drawing.
 Do not modify drawing, re-use it, or use it for purposes other than those intended at the time of its preparation without prior written permission from Titan Environmental Containment Ltd.

NOT APPROVED FOR CONSTRUCTION

PROJ. NO.:	L4113	OAKLAND COLONY DOMESTIC LAGOON	
DATE:	7-OCT-14	TITAN ENVIRONMENTAL CONTAINMENT LTD.	
DRAWN BY:	LM	CLIENT:	JKW
REV. BY:	KP	DWG TITLE:	LINER AS-BUILT
SCALE:	NTS	REV. NO.:	001
		DWG NO.:	001



PANEL PLACEMENT LOG

Project Name: Oakland Colony

Product Type: Agro Microspike

DATE	PANEL NUMBER	ROLL NUMBER	LENGTH	WIDTH	COMMENTS
DD/MMM/YY			FEET		
04-Oct-14	1	F14B342021	498	22.5	
04-Oct-14	2	F14B342024	498	22.5	
04-Oct-14	3	F14B342025	498	22.5	
04-Oct-14	4	F14B342019	498	22.5	
04-Oct-14	5	F14B342026	498	22.5	
04-Oct-14	6	F14B342018	185	22.5	
04-Oct-14	7	F14B342018	185	22.5	
04-Oct-14	8	F14B342018	109	22.5	
04-Oct-14	9	F14B343029	76	22.5	
04-Oct-14	10	F14B343029	185	22.5	
04-Oct-14	11	F14B343029	185	22.5	
05-Oct-14	12	F14B341012	56	22.5	
05-Oct-14	13	F14B341012	35	22.5	
05-Oct-14	14	F14B341012	12	13	
05-Oct-14	15	F14B341012	55	22.5	
05-Oct-14	16	F14B341012	30	22.5	
05-Oct-14	17	F14B341012	56	22.5	
05-Oct-14	18	F14B341012	56	22.5	
05-Oct-14	19	F14B341012	56	22.5	
05-Oct-14	20	F14B341012	56	22.5	
05-Oct-14	21	F14B342022	56	22.5	
05-Oct-14	22	F14B342022	56	22.5	
05-Oct-14	23	F14B342022	56	22.5	
05-Oct-14	24	F14B342022	56	22.5	
05-Oct-14	25	F14B342022	56	22.5	
05-Oct-14	26	F14B342022	56	22.5	
05-Oct-14	27	F14B342022	56	22.5	
05-Oct-14	28	F14B342022	56	22.5	
05-Oct-14	29	F14B341011	56	22.5	
05-Oct-14	30	F14B341011	56	22.5	
05-Oct-14	31	F14B341011	56	22.5	
05-Oct-14	32	F14B341011	56	22.5	
05-Oct-14	33	F14B342028	57	22.5	
05-Oct-14	34	F14B342028	57	22.5	
05-Oct-14	35	F14B342028	57	22.5	
05-Oct-14	36	F14B342028	57	22.5	
05-Oct-14	37	F14B342028	57	22.5	
05-Oct-14	38	F14B342028	57	22.5	
05-Oct-14	39	F14B342028	57	22.5	
05-Oct-14	40	F14B342028	57	22.5	
05-Oct-14	41	F14B342027	57	22.5	
05-Oct-14	42	F14B342027	57	22.5	
05-Oct-14	43	F14B342027	57	22.5	



PANEL PLACEMENT LOG

Project Name: Oakland Colony

Product Type: Agro Microspike

DATE	PANEL NUMBER	ROLL NUMBER	LENGTH	WIDTH	COMMENTS
DD/MMM/YY			FEET		
05-Oct-14	44	F14B342027	57	22.5	
05-Oct-14	45	F14B342027	57	22.5	
05-Oct-14	46	F14B342027	57	22.5	
05-Oct-14	47	F14B342027	57	22.5	
05-Oct-14	48	F14B342027	57	22.5	
05-Oct-14	49	F14B341008	57	22.5	
05-Oct-14	50	F14B341008	32	22.5	
05-Oct-14	51	F14B341008	14	12	
05-Oct-14	52	F14B341008	57	22.5	
05-Oct-14	53	F14B341008	30	22.5	
05-Oct-14	54	F14B341008	4	3	
06-Oct-14	55	F14B341011	44	22.5	
06-Oct-14	56	F14B341011	21	22.5	
06-Oct-14	57	F14B341011	103	22.5	
06-Oct-14	58	F14B341011	57	22.5	
06-Oct-14	59	F14B341011	10	6	
06-Oct-14	60	F14B341007	55	22.5	
06-Oct-14	61	F14B341007	22	22.5	
06-Oct-14	62	F14B341007	56	22.5	
06-Oct-14	63	F14B341007	56	22.5	
06-Oct-14	64	F14B341007	56	22.5	
06-Oct-14	65	F14B341007	56	22.5	
06-Oct-14	66	F14B341007	56	22.5	
06-Oct-14	67	F14B341007	53	22.5	
06-Oct-14	68	F14B341007	36	22.5	
06-Oct-14	69	F14B341007	16	15	
06-Oct-14	70	F14B342020	52	22.5	
06-Oct-14	71	F14B342020	29	22.5	
06-Oct-14	72	F14B342020	54	22.5	
06-Oct-14	73	F14B342020	36	22.5	
06-Oct-14	74	F14B342020	44	22.5	
06-Oct-14	75	F14B342020	26	22.5	
06-Oct-14	76	F14B342020	57	22.5	
06-Oct-14	77	F14B342020	57	22.5	
06-Oct-14	78	F14B342020	57	22.5	
06-Oct-14	79	F14B342020	57	22.5	
07-Oct-14	80	F14B341008	57	22.5	
07-Oct-14	81	F14B341008	57	22.5	
07-Oct-14	82	F14B341008	46	22.5	
07-Oct-14	83	F14B341008	22	22.5	
07-Oct-14	84	F14B341008	50	22.5	
07-Oct-14	85	F14B341008	12	11	
07-Oct-14	86	F14B342023	115	22.5	
07-Oct-14	87	F14B342023	74	22.5	
07-Oct-14	88	F14B342023	26	10	



WEDGE SEAM LOG

Project Name: Oakland Colony

Product: Agro Microspike

SEAM LOG							AIR TEST INFORMATION				
BETWEEN PANELS	WELD DATE	TIME OF DAY		TECHNICIAN	WEDGE #	SEAM LENGTH	TEST DATE	START PSI	FINISH PSI	TEST RESULTS	QC TECHNICIAN
		DD/MMM/YY	AM								
1-2	4-Oct-14	9:30		JR	dw-2	498.00	6-Oct-14	40	39	Pass	GS
2-3	4-Oct-14	9:40		EL	dw-12	498.00	6-Oct-14	35	33	Pass	GS
3-4	4-Oct-14	10:50		JR	dw-2	498.00	6-Oct-14	37	36	Pass	GS
4-5	4-Oct-14	11:00		EL	dw-12	498.00	6-Oct-14	41	40	Pass	GS
6-7	4-Oct-14		1:15	JR	dw-2	185.00	6-Oct-14	52	50	Pass	GS
8-9	4-Oct-14		2:00	EL	dw-12	23.00	6-Oct-14	48	47	Pass	GS
7/8-9	4-Oct-14		2:00	JR	dw-2	185.00	6-Oct-14	49	47	Pass	GS
8-9/10	4-Oct-14		2:10	EL	dw-12	185.00	6-Oct-14	43	42	Pass	GS
10-11	4-Oct-14		2:45	JR	dw-2	185.00	6-Oct-14	32	31	Pass	GS
12-13	5-Oct-14	8:10		JR	dw-2	35.00	6-Oct-14	30	30	Pass	GS
13-14	5-Oct-14	8:12		EL	dw-12	12.00	6-Oct-14	38	36	Pass	GS
15-16	5-Oct-14	8:25		EL	dw-12	30.00	6-Oct-14	42	40	Pass	GS
15-17	5-Oct-14	8:37		JR	dw-2	55.00	6-Oct-14	Capped			
17-18	5-Oct-14	8:33		EL	dw-12	56.00	6-Oct-14	36	35	Pass	GS
18-19	5-Oct-14	8:52		JR	dw-2	56.00	6-Oct-14	51	49	Pass	GS
19-20	5-Oct-14	9:06		JR	dw-2	56.00	6-Oct-14	50	49	Pass	GS
20-21	5-Oct-14	9:16		EL	dw-12	56.00	6-Oct-14	32	31	Pass	GS
21-22	5-Oct-14	9:17		JR	dw-2	56.00	6-Oct-14	49	47	Pass	GS
22-23	5-Oct-14	9:30		EL	dw-12	56.00	6-Oct-14	37	36	Pass	GS
23-24	5-Oct-14	9:31		JR	dw-2	56.00	6-Oct-14	38	37	Pass	GS
24-25	5-Oct-14	9:50		EL	dw-12	56.00	6-Oct-14	34	33	Pass	GS
25-26	5-Oct-14	9:50		JR	dw-2	56.00	6-Oct-14	31	30	Pass	GS
26-27	5-Oct-14	10:17		EL	dw-12	56.00	6-Oct-14	41	41	Pass	GS
27-28	5-Oct-14	10:22		JR	dw-2	56.00	6-Oct-14	39	38	Pass	GS
28-29	5-Oct-14	10:35		EL	dw-12	56.00	6-Oct-14	30	28	Pass	GS
29-30	5-Oct-14	10:38		JR	dw-2	56.00	6-Oct-14	46	44	Pass	GS
30-31	5-Oct-14	10:45		EL	dw-12	56.00	6-Oct-14	43	42	Pass	GS
31-32	5-Oct-14	11:00		JR	dw-2	56.00	6-Oct-14	38	37	Pass	GS
33-34	5-Oct-14		1:35	EL	dw-12	57.00	6-Oct-14	48	46	Pass	GS
34-35	5-Oct-14		1:40	JR	dw-2	57.00	6-Oct-14	39	38	Pass	GS
35-36	5-Oct-14		2:00	EL	dw-12	57.00	6-Oct-14	35	34	Pass	GS
36-37	5-Oct-14		2:12	JR	dw-2	57.00	6-Oct-14	41	40	Pass	GS
37-38	5-Oct-14		2:20	EL	dw-12	57.00	6-Oct-14	37	36	Pass	GS
38-39	5-Oct-14		2:25	JR	dw-2	57.00	6-Oct-14	52	51	Pass	GS
39-40	5-Oct-14		2:35	EL	dw-12	57.00	6-Oct-14	33	32	Pass	GS
40-41	5-Oct-14		2:54	JR	dw-2	57.00	6-Oct-14	38	37	Pass	GS
41-42	5-Oct-14		2:59	EL	dw-12	57.00	6-Oct-14	35	35	Pass	GS
42-43	5-Oct-14		3:06	JR	dw-2	57.00	6-Oct-14	40	38	Pass	GS
43-44	5-Oct-14		3:15	EL	dw-12	57.00	6-Oct-14	41	40	Pass	GS
44-45	5-Oct-14		3:20	JR	dw-2	57.00	6-Oct-14	35	34	Pass	GS
45-46	5-Oct-14		3:25	EL	dw-12	57.00	6-Oct-14	38	37	Pass	GS



WEDGE SEAM LOG

Project Name: Oakland Colony

Product: Agro Microspike

SEAM LOG							AIR TEST INFORMATION				
BETWEEN PANELS	WELD DATE	TIME OF DAY		TECHNICIAN	WEDGE #	SEAM LENGTH	TEST DATE	START PSI	FINISH PSI	TEST RESULTS	QC TECHNICIAN
		DD/MMM/YY	AM								
46-47	5-Oct-14		3:33	JR	dw-2	57.00	6-Oct-14	32	30	Pass	GS
47-48	5-Oct-14		3:40	EL	dw-12	57.00	6-Oct-14	45	45	Pass	GS
48-49	5-Oct-14		4:00	JR	dw-2	57.00	6-Oct-14	47	46	Pass	GS
49-50	5-Oct-14		4:05	EL	dw-12	32.00	6-Oct-14	41	41	Pass	GS
50-51	5-Oct-14		4:20	JR	dw-2	14.00	6-Oct-14	42	42	Pass	GS
52-53	5-Oct-14		4:32	EL	dw-12	30.00	6-Oct-14	42	42	Pass	GS
53-54	5-Oct-14		4:35	JR	dw-2	4.00	6-Oct-14	43	43	Pass	GS
32-55	6-Oct-14	7:30		JR	dw-2	44.00	6-Oct-14	32	30	Pass	GS
55-56	6-Oct-14	7:30		EL	dw-12	21.00	6-Oct-14	37	35	Pass	GS
57-58	6-Oct-14	8:00		JR	dw-2	57.00	6-Oct-14	41	40	Pass	GS
58-59	6-Oct-14	8:00		EL	dw-12	10.00	6-Oct-14	46	45	Pass	GS
60-61	6-Oct-14	8:45		EL	dw-12	22.00	6-Oct-14	35	34	Pass	GS
60-62	6-Oct-14	8:47		JR	dw-2	55.00	6-Oct-14	33	31	Pass	GS
62-63	6-Oct-14	9:00		EL	dw-12	56.00	6-Oct-14	37	35	Pass	GS
63-64	6-Oct-14	8:59		JR	dw-2	56.00	6-Oct-14	38	37	Pass	GS
64-65	6-Oct-14	9:12		EL	dw-12	56.00	6-Oct-14	43	41	Pass	GS
65-66	6-Oct-14	9:14		JR	dw-2	56.00	6-Oct-14	44	42	Pass	GS
66-67	6-Oct-14	9:27		EL	dw-12	50.00	6-Oct-14	47	46	Pass	GS
67-68	6-Oct-14	9:28		JR	dw-2	36.00	6-Oct-14	31	30	Pass	GS
68-69	6-Oct-14	9:35		JR	dw-2	12.00	6-Oct-14	38	35	Pass	GS
70-71	6-Oct-14	9:45		EL	dw-12	52.00	6-Oct-14	34	33	Pass	GS
72-73	6-Oct-14	10:15		JR	dw-2	36.00	6-Oct-14	33	31	Pass	GS
74-75	6-Oct-14	10:30		JR	dw-2	26.00	6-Oct-14	52	51	Pass	GS
74-76	6-Oct-14	10:40		EL	dw-12	44.00	6-Oct-14	50	50	Pass	GS
76-77	6-Oct-14	10:45		JR	dw-2	57.00	6-Oct-14	47	46	Pass	GS
77-78	6-Oct-14	10:51		EL	dw-12	57.00	6-Oct-14	44	3	Pass	GS
78-79	6-Oct-14	11:00		JR	dw-2	57.00	6-Oct-14	35	34	Pass	GS
79-80	7-Oct-14	7:55		EL	dw-12	57.00	7-Oct-14	37	37	Pass	GS
80-81	7-Oct-14	7:59		JR	dw-2	57.00	7-Oct-14	38	35	Pass	GS
81-82	7-Oct-14	8:04		EL	dw-12	46.00	7-Oct-14	41	40	Pass	GS
82-83	7-Oct-14	8:04		JR	dw-2	22.00	7-Oct-14	42	40	Pass	GS
33-84	7-Oct-14	8:10		EL	dw-12	50.00	7-Oct-14	35	34	Pass	GS
84-85	7-Oct-14	8:17		JR	dw-2	12.00	7-Oct-14	41	40	Pass	GS
86-87	7-Oct-14	8:50		EL	dw-12	74.00	7-Oct-14	43	41	Pass	GS
87-88	7-Oct-14	9:00		JR	dw-2	26.00	7-Oct-14	40	39	Pass	GS



WEDGE TRIAL LOG

Project Name: Oakland Colony

Product Type: Agro Microspike

Wedge #: DW2
 Date: October 4, 2014
 Sheet Type: Agro Microspike

AM TEST

Time: <u>7:00</u> AM			
Technician: <u>JR</u>			
Sheet Temp: <u>5</u> °C			
Wedge Speed: <u>450</u> m/min			
Wedge Temp: <u>850</u> °F			
INSIDE PEEL	130	200%+	F.T.B.
	140	200%+	F.T.B.
	125	200%+	F.T.B.
OUTSIDE PEEL	118	200%+	F.T.B.
	109	200%+	F.T.B.
	120	200%+	F.T.B.
SHEAR PEEL	167	200%+	F.T.B.
	165	200%+	F.T.B.

PM TEST

Time: _____ PM			
Technician: _____			
Sheet Temp: _____ °C			
Wedge Speed: _____ m/min			
Wedge Temp: _____ °C / °F			
INSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
OUTSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
SHEAR PEEL		200%+	F.T.B.
		200%+	F.T.B.

NOTES:

Wedge #: DW-12
 Date: October 4, 2014
 Sheet Type: _____

AM TEST

Time: <u>7:00</u> AM			
Technician: <u>EL</u>			
Sheet Temp: <u>5</u> °C			
Wedge Speed: <u>450</u> m/min			
Wedge Temp: <u>850</u> °F			
INSIDE PEEL	145	200%+	F.T.B.
	150	200%+	F.T.B.
	137	200%+	F.T.B.
OUTSIDE PEEL	118	200%+	F.T.B.
	118	200%+	F.T.B.
	129	200%+	F.T.B.
SHEAR PEEL	170	200%+	F.T.B.
	162	200%+	F.T.B.

PM TEST

Time: _____ PM			
Technician: _____			
Sheet Temp: _____ °C			
Wedge Speed: _____ m/min			
Wedge Temp: _____ °C / °F			
INSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
OUTSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
SHEAR PEEL		200%+	F.T.B.
		200%+	F.T.B.

NOTES:

Wedge #: Dw-2
 Date: October 5, 2014
 Sheet Type: Agro Microspike

AM TEST

Time: <u>7:00</u> AM			
Technician: <u>JR</u>			
Sheet Temp: <u>7</u> °C			
Wedge Speed: <u>450</u> m/min			
Wedge Temp: <u>850</u> °F			
INSIDE PEEL	133	200%+	F.T.B.
	131	200%+	F.T.B.
	130	200%+	F.T.B.
OUTSIDE PEEL	125	200%+	F.T.B.
	127	200%+	F.T.B.
	120	200%+	F.T.B.
SHEAR PEEL	159	200%+	F.T.B.
	170	200%+	F.T.B.

PM TEST

Time: _____ PM			
Technician: _____			
Sheet Temp: _____ °C			
Wedge Speed: _____ m/min			
Wedge Temp: _____ °C / °F			
INSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
OUTSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
SHEAR PEEL		200%+	F.T.B.
		200%+	F.T.B.

NOTES:



WEDGE TRIAL LOG

Wedge #: Dw-12
 Date: October 5, 2014
 Sheet Type: Agru Microspike

AM TEST

Time: <u>7:10</u> AM		ELONGATION	FAILURE TYPE
Technician: <u>EL</u>			
Sheet Temp: <u>7</u> °C			
Wedge Speed: <u>450</u> m/min			
Wedge Temp: <u>850</u> °F			
INSIDE PEEL	125	200%+	F.T.B.
	130	200%+	F.T.B.
	140	200%+	F.T.B.
OUTSIDE PEEL	109	200%+	F.T.B.
	107	200%+	F.T.B.
	130	200%+	F.T.B.
SHEAR PEEL	159	200%+	F.T.B.
	172	200%+	F.T.B.

PM TEST

Time: _____ PM		ELONGATION	FAILURE TYPE
Technician: _____			
Sheet Temp: _____ °C			
Wedge Speed: _____ m/min			
Wedge Temp: _____ °C / °F			
INSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
OUTSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
SHEAR PEEL		200%+	F.T.B.
		200%+	F.T.B.

NOTES:

Wedge #: DW-2
 Date: October 5, 2014
 Sheet Type: Agru Microspike

AM TEST

Time: <u>7:05</u> AM		ELONGATION	FAILURE TYPE
Technician: <u>JR</u>			
Sheet Temp: <u>3</u> °C			
Wedge Speed: <u>450</u> m/min			
Wedge Temp: <u>850</u> °F			
INSIDE PEEL	120	200%+	F.T.B.
	130	200%+	F.T.B.
	128	200%+	F.T.B.
OUTSIDE PEEL	127	200%+	F.T.B.
	118	200%+	F.T.B.
	119	200%+	F.T.B.
SHEAR PEEL	165	200%+	F.T.B.
	167	200%+	F.T.B.

PM TEST

Time: _____ PM		ELONGATION	FAILURE TYPE
Technician: _____			
Sheet Temp: _____ °C			
Wedge Speed: _____ m/min			
Wedge Temp: _____ °C / °F			
INSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
OUTSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
SHEAR PEEL		200%+	F.T.B.
		200%+	F.T.B.

Wedge #: DW-12
 Date: October 6, 2014
 Sheet Type: Agru Microspike

AM TEST

Time: <u>7:15</u> AM		ELONGATION	FAILURE TYPE
Technician: <u>EL</u>			
Sheet Temp: <u>3</u> °C			
Wedge Speed: <u>450</u> m/min			
Wedge Temp: <u>850</u> °F			
INSIDE PEEL	122	200%+	F.T.B.
	127	200%+	F.T.B.
	124	200%+	F.T.B.
OUTSIDE PEEL	129	200%+	F.T.B.
	132	200%+	F.T.B.
	107	200%+	F.T.B.
SHEAR PEEL	160	200%+	F.T.B.
	162	200%+	F.T.B.

PM TEST

Time: _____ PM		ELONGATION	FAILURE TYPE
Technician: _____			
Sheet Temp: _____ °C			
Wedge Speed: _____ m/min			
Wedge Temp: _____ °C / °F			
INSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
OUTSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
SHEAR PEEL		200%+	F.T.B.
		200%+	F.T.B.



WEDGE TRIAL LOG

Wedge #: DW-2
 Date: October 7, 2014
 Sheet Type: Agru Microspike

AM TEST

Time: <u>7:00</u> AM		ELONGATION	FAILURE TYPE
Technician: <u>JR</u>			
Sheet Temp: <u>2</u> °C			
Wedge Speed: <u>450</u> m/min			
Wedge Temp: <u>850</u> °F			
INSIDE PEEL	137	200%+	F.T.B.
	210	200%+	F.T.B.
	125	200%+	F.T.B.
OUTSIDE PEEL	141	200%+	F.T.B.
	131	200%+	F.T.B.
	127	200%+	F.T.B.
SHEAR PEEL	160	200%+	F.T.B.
	169	200%+	F.T.B.

PM TEST

Time: _____ PM		ELONGATION	FAILURE TYPE
Technician: _____			
Sheet Temp: _____ °C			
Wedge Speed: _____ m/min			
Wedge Temp: _____ °C / °F			
INSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
OUTSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
SHEAR PEEL		200%+	F.T.B.
		200%+	F.T.B.

Wedge #: Dw-12
 Date: October 7, 2014
 Sheet Type: Agru Microspike

AM TEST

Time: <u>7:10</u> AM		ELONGATION	FAILURE TYPE
Technician: <u>EL</u>			
Sheet Temp: <u>2</u> °C			
Wedge Speed: <u>450</u> m/min			
Wedge Temp: <u>850</u> °F			
INSIDE PEEL	129	200%+	F.T.B.
	124	200%+	F.T.B.
	133	200%+	F.T.B.
OUTSIDE PEEL	137	200%+	F.T.B.
	121	200%+	F.T.B.
	140	200%+	F.T.B.
SHEAR PEEL	165	200%+	F.T.B.
	172	200%+	F.T.B.

PM TEST

Time: _____ PM		ELONGATION	FAILURE TYPE
Technician: _____			
Sheet Temp: _____ °C			
Wedge Speed: _____ m/min			
Wedge Temp: _____ °C / °F			
INSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
OUTSIDE PEEL		200%+	F.T.B.
		200%+	F.T.B.
		200%+	F.T.B.
SHEAR PEEL		200%+	F.T.B.
		200%+	F.T.B.



EXTRUDER TRIAL LOG

Project Name: Oakland Colony

Product Type: Agru Microspike

Extruder#: PW-5
 Date: October 6, 2014
 Sheet Type: Agru Microspike

AM TEST

Time: _____ AM		ELONGATION	FAILURE TYPE
Technician: _____			
Sheet Temp: _____ °C			
Barrel/Air Temp: _____ °C / °F			
INSIDE PEEL	_____	200%+	F.T.B.
	_____	200%+	F.T.B.
	_____	200%+	F.T.B.
SHEAR PEEL	_____	200%+	F.T.B.
	_____	200%+	F.T.B.

PM TEST

Time: <u>1:00</u> PM		ELONGATION	FAILURE TYPE	
Technician: <u>DP</u>				
Sheet Temp: <u>9</u> °C				
Barrel/Air Temp: <u>235/245</u> °C				
INSIDE PEEL	_____	125	200%+	F.T.B.
	_____	118	200%+	F.T.B.
	_____	117	200%+	F.T.B.
SHEAR PEEL	_____	160	200%+	F.T.B.
	_____	157	200%+	F.T.B.

NOTES:

Extruder#: PW-7
 Date: October 6, 2014
 Sheet Type: Agru Microspike

AM TEST

Time: _____ AM		ELONGATION	FAILURE TYPE
Technician: _____			
Sheet Temp: _____ °C			
Barrel/Air Temp: _____ °C / °F			
INSIDE PEEL	_____	200%+	F.T.B.
	_____	200%+	F.T.B.
	_____	200%+	F.T.B.
SHEAR PEEL	_____	200%+	F.T.B.
	_____	200%+	F.T.B.

PM TEST

Time: <u>1:15</u> PM		ELONGATION	FAILURE TYPE	
Technician: <u>MV</u>				
Sheet Temp: <u>9</u> °C				
Barrel/Air Temp: <u>465/475</u> °F				
INSIDE PEEL	_____	115	200%+	F.T.B.
	_____	109	200%+	F.T.B.
	_____	112	200%+	F.T.B.
SHEAR PEEL	_____	161	200%+	F.T.B.
	_____	161	200%+	F.T.B.

NOTES:

Extruder#: PW-5
 Date: October 7, 2014
 Sheet Type: Agru Microspike

AM TEST

Time: <u>10:00</u> AM		ELONGATION	FAILURE TYPE	
Technician: <u>DP</u>				
Sheet Temp: <u>5</u> °C				
Barrel/Air Temp: <u>234/245</u> °C				
INSIDE PEEL	_____	120	200%+	F.T.B.
	_____	107	200%+	F.T.B.
	_____	115	200%+	F.T.B.
SHEAR PEEL	_____	160	200%+	F.T.B.
	_____	158	200%+	F.T.B.

PM TEST

Time: _____ PM		ELONGATION	FAILURE TYPE	
Technician: _____				
Sheet Temp: _____ °C				
Barrel/Air Temp: _____ °C / °F				
INSIDE PEEL	_____	_____	200%+	F.T.B.
	_____	_____	200%+	F.T.B.
	_____	_____	200%+	F.T.B.
SHEAR PEEL	_____	_____	200%+	F.T.B.
	_____	_____	200%+	F.T.B.

NOTES:

